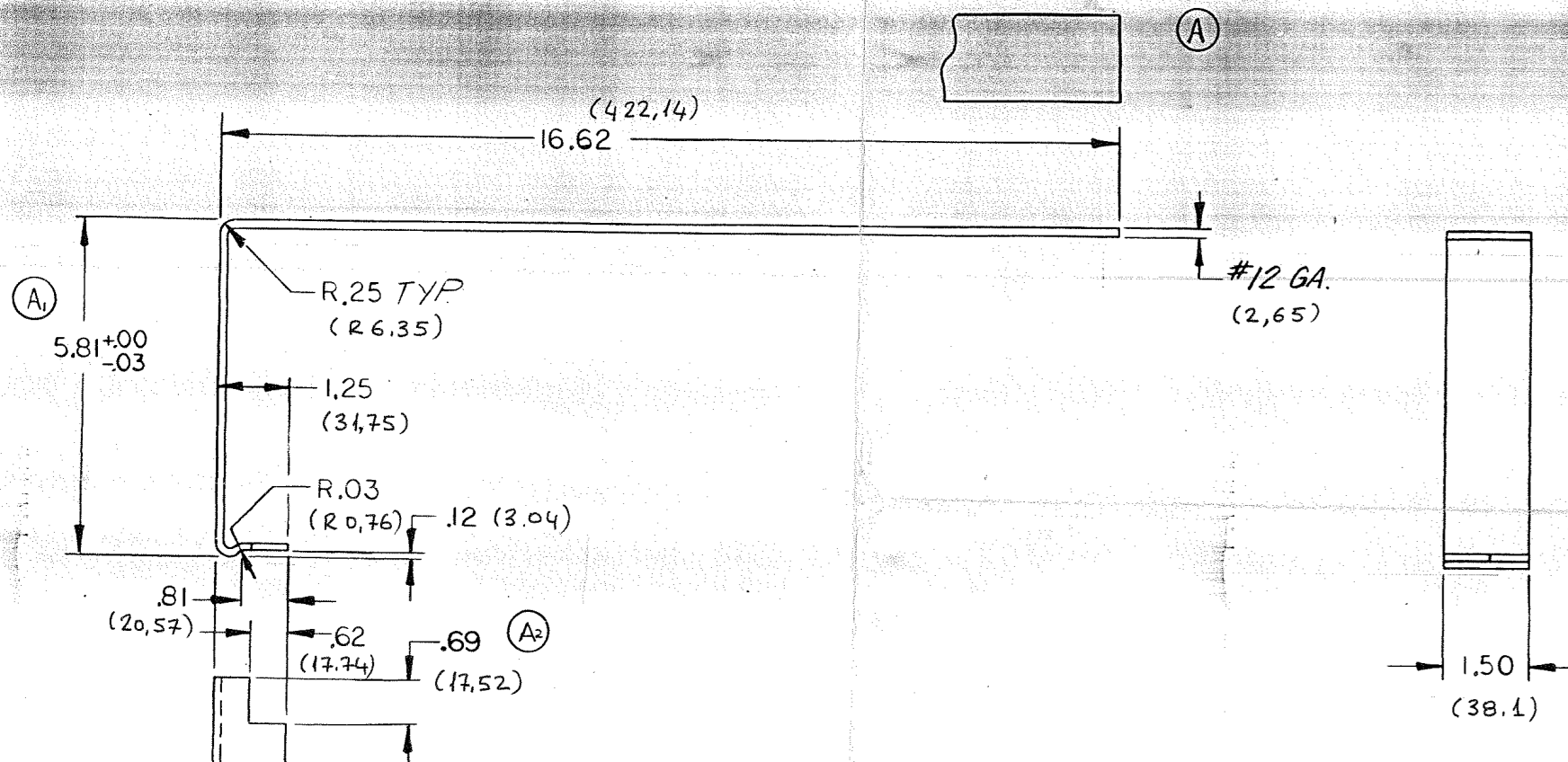


9535150

TOLERANCES ON ALL DIMENSIONS NOT
SPECIFIED ON THE DRAWING TO BE IN
ACCORDANCE WITH A.I. 2400BREAK ALL SHARP
CORNERS UNLESS
OTHERWISE SPECIFIEDCOUNTERSINK ALL TAPPED
HOLES 118° X ONE THRD DEEPSURFACE FINISH SPECS.
IS IN ACCORDANCE
WITH G.M. ENGR. STDS.

Yer No	Sira No
	15677

S+37-1

R.F.C. NO.		REV. LET.		REVISION		DATE		BY		APV'D.	
R.F.C. NO.		REV. LET.		REVISION		DATE		BY		APV'D.	

NO. REQ.		MATERIAL		NAME OF PART		PART NO.		IT. NO.	
EMS 56 HRSS		COM. Q.P.		ELECTRO-MOTIVE DIVISION		GENERAL MOTORS CORPORATION		LA GRANGE, ILLINOIS, U.S.A.	
DR. R. A. P. 4-4-78		DATE		DATE		DATE		DATE	
CR. D. L. 5-1-78		DATE		DATE		DATE		DATE	
SUP. J. R. 5-12-78		DATE		DATE		DATE		DATE	
WELD.		MOD. ENGR.		FIRST USED ON		PART NO.		PART NO.	
MAT'L. R. L.		ENGR. A. B.		5-15-78		D77		9535150	